



## Cincinnati Milacron T-30 5 Axis Machining Center



### MACHINE SPECIFICATIONS

Pallet Size	31.5" X 31.5"
X Axis Travel	40"
Y Axis Travel	60"
Z Axis Travel	62"
ATC	90 Tools
Spindle Drive Motor	30 hp
Spindle Speed Range	20 - 4000RPM
Max Load on Pallet	4500lbs
Linear Axis Feed Rate	05 - 150 ipm
Rapid Travers Rate X,Y & Z Axes	300 ipm
Contouring Spindle Feed Rate	5°/min. - 800°/min.
Contouring Table Feed Rate	5°/min. - 550°/min.

- GE Mark Century 2000 Control  
(can be upgraded to GE Fanuc or Siemens Control)
- A axis is moved by programmed federate in .001° increments ranging from 30° above horizontal to 30° beyond vertical in the YZ, plane and can be programmed to any of 150,000 discrete positions.
- B Axis can be moved by a programmed federate in.001° increments, giving 360,000 unique positions.